

## Service Bulletin

**SB** 90-1  
7-10-80



SUBJECT: ROOF PANEL MODIFICATION  
VEHICLES: 308 GTS

REISSUE OF TECHNICAL BULLETIN NO. 347, DATED 11/27/80

### CONDITION:

Water leakage around roof panel

### CORRECTION:

A modification kit to correct this condition has been made available. Installation of the new kit will alter the profile of the roof panel to provide a tighter fit and seal against possible water infiltration.

Installation instructions are attached.

### PARTS

#### INFORMATION:

The part number for the modification kit is 95403598.

The kit contains:

<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
gasket	60607900	1
gasket	60398104	2
gasket	60609100	2 (1300mm length)
rivet	60565600	20 (3.25 x 8)
Angle Structure	95403815	1

### WARRANTY

#### INFORMATION:

Reimbursement for performing the roof modification may be submitted on a regular warranty claim.

The labor operation and time allowance are as follows:

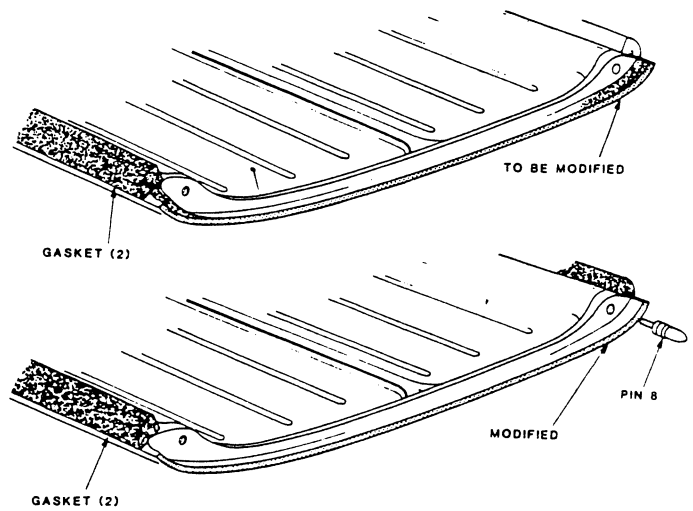
<u>Operation No.</u>	<u>Description</u>	<u>Time Allowance</u>
06.9.1.02	Roof Panel Modification	8.0 hrs.
Problem Code - 01		

TOOL & MATERIAL  
REQUIREMENTS:

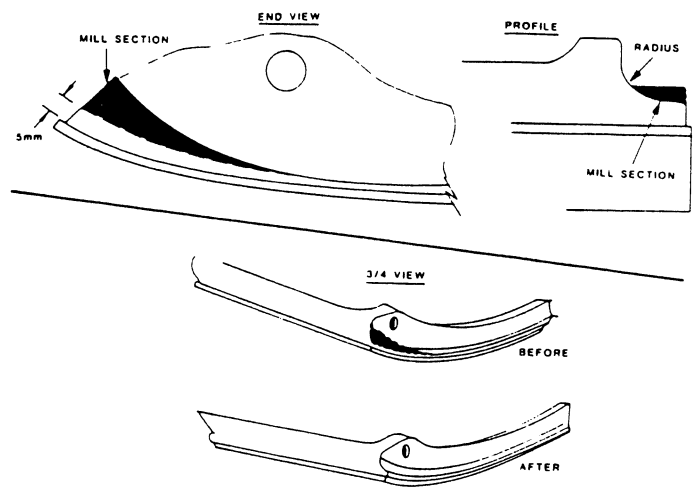
- Electric Drill 1/4" or 5/8"
- Rotary File (1/2 round shape 1/4" shank 1.5" - 2" emery wheel rounded edge)
- Pop Rivet Tool
- Flat Black Paint (spray can)
- Body Filler Compound (1 pint)
- 200-500 Wet/dry sand paper sheets
- 3M Rubber Cement (Black) 1 tube
- 250 Gr. Sealing - SM 8645/E RTV or Bostick

1. ROOF PANEL

- Remove roof panel from vehicle.
- Remove existing side weatherstrips (2). Clean roof surface under weatherstrips.
- Unscrew pins (8) from roof panel.



- File front edge at outer sections angling upward toward the rear radius of panel. This will prevent filing through roof panel.
- Fill in any imperfections in the roof panel with body filler.
- Smooth rough surfaces with sandpaper.
- After properly cleaning and masking area, spray flat black paint over modified section of panel.
- Install new weatherstrips (2), Part No. 60398104.
- Reinstall pins (8).



## 2. WINDSHIELD PILLAR

- Remove moulding (3-4-5).
- Remove existing upper windshield weatherstrip (1). Clean surface under weatherstrip.
- Remove the right and left windshield pillar side weatherstrips (7), up to the lower door connection.
- Apply 3M sealant to inner lip of angle structure. Mount structure to underside of upper windshield pillar (reference AA).

**IMPORTANT:** Maintain a gap of 20mm between front of windshield pillar and structure.

- Using the angle structure as a template, drill necessary holes in pillar. Rivet structure to pillar.
- Install new gasket (1), Part No. 60607900 (reference B).
- Install side pillar weatherstrip (7), Part No. 60609100, cut to fit. Glue weatherstrips to lower door weatherstrips (9).
- Reinstall mouldings in this order 5, 4, 3. Make sure moulding 5 is properly adjusted.

