



Service Bulletin

SB 30-8
6/15/88

PRODUCTION CHANGE /
SCHEMA INTRODUZIONE VARIANTE

SUBJECT / OGGETTO: TRANSMISSION GEARS
VEHICLES / VETTURE TIPO: TESTAROSSA

MODELS/MODELLI	TR						
AREA							
Starting from: Inizio	chassis/ telaio no.	76070					
modifica dal:	engine/motore no.						
	gearbox/cambio no.	2579					

Description / Descrizione: Modified gears have been fitted (increased tooth height). The new part numbers can be obtained from the following table.
NOTE: Cars with gearbox numbers 2490-2513-2514-2515-2517-2518-2519 already have the new gears fitted.

ITEMS SUBSTITUTED			NEW ITEMS		
Ref	p. number	DESCRIPTION	Ref	p. number	DESCRIPTION
1	119792	First ratio gear on primary	1	136328	First ratio gear on primary
2	119793	2nd ratio gear on primary	2	136329	2nd ratio gear on primary
3	123120	3rd ratio rear on primary	3	136330	3rd ratio rear on primary
4	132146	4th ratio rear on primary	4	136344	4th ratio rear on primary
5	132154	5th ratio rear on primary	5	136345	5th ratio rear on primary
6	119797	Reverse on primary	6	136333	Reverse on primary
7	119804	Idler gear reverse	7	136340	Idler gear reverse
8	132143	1st ratio gear on countershaft	8	136341	1st ratio gear on countershaft
9	132144	2nd ratio gear on countershaft	9	136342	2nd ratio gear on countershaft
10	132145	3rd ratio gear on countershaft	10	136343	3rd ratio gear on countershaft
11	123124	4th ratio gear on countershaft	11	136337	4th ratio gear on countershaft
12	123125	5th ratio gear on countershaft	12	136338	5th ratio gear on countershaft
13	132155	Reverse on secondary	13	136346	Reverse on secondary
14	125262	Drive gear (not for CH)	14	136325	Drive gear (not for CH and USA)
			14	137627	Drive gear for USA
14	124500	Drive gear for CH	14	137626	Drive gear for CH
15	125263	Intermediate gear (not for CH)	15	136326	Intermediate gear (not for CH and USA)
			15	137628	Intermediate gear (for USA)
15	124501	Intermediate gear (for CH)	15	137625	Intermediate gear (for CH)
16	125264	Secondary gear (not for CH)	16	136327	Secondary gear (not for CH and USA)
			16	137629	Secondary gear (for USA)
16	124502	Secondary gear (for CH)	16	137622	Secondary gear (for CH)

Spare parts procedures / Norme per ricambi THE NEW GEARS ARE NOT INDIVIDUALLY INTERCHANGEABLE WITH THE PRE-MODIFICATION GEARS. IT IS POSSIBLE TO REPLACE THE GEARS ON THE PREVIOUS GEARBOXES ONLY IN PAIRS.

Reference spare parts catalogue / Riferimento cat. ricambi

Testarossa No. 460/86 - Tav. 29-32-33.

