



Service Bulletin

SB 30-5
8/10/87

PRODUCTION CHANGE /
SCHEDA INTRODUZIONE VARIANTE

SUBJECT / OGGETTO: SYNCHRONIZING GEARS
VEHICLES / VETTURE TIPO: 412 (Manual Transmission)

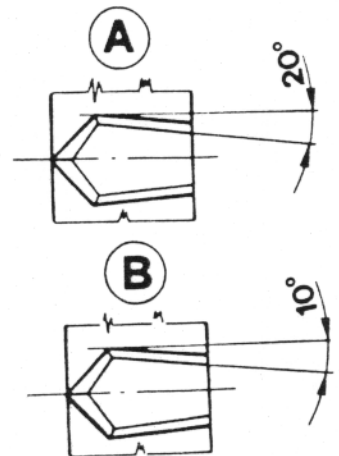
	MODELS/MODELLI	412					
	AREA	All					
Starting from: Inizio modifica dal:	chassis/telaio no.	69211					
	engine/motore no.						
	gearbox/cambio no.	264					

Description / Descrizione:

New synchronizing cones (A) are being employed, they differ from the previous ones (B), for the more pronounced inclination (20° instead of 10°) of the teeth for engagement of the sleeve. Consequently, the new gear assemblies and the new syncro sleeves are no longer interchangeable with the previous ones.

Reasons / Motivo:

More positive gear engagement.



OLD PART NO. / PARTICOLARI SOSTITUITI			NEW PART NO. / NUOVI PARTICOLARI		
Fig.	P. Number Disegno	Description / Denominazione	Fig. Rif.	P. Number Disegno	Description / Nuovi Particolari
1	119841	1st Gear	1	132845	1st Gear
2	119842	2nd Gear	2	132846	2nd Gear
3	119843	3rd Gear	3	132847	3rd Gear
4	126645	Shaft with 4th Gear	4	132849	Shaft with 4th Gear
5	119845	5th Gear	5	132848	5th Gear
6	128536	Reverse Gear	6	132851	Reverse Gear
7	106038	Sleeve	7	131804	Sleeve

Spare parts procedures / Norme per ricambi

Follow the above mentioned validity.

Reference spare parts catalogue / Riferimento cat. ricambi

412 CAT, 407/86 - TAV. 29.