

Service Bulletin

SB 10-1
11-29-79



SUBJECT: SPARK PLUG PROTECTION
VEHICLES: 308 GT4/GTS U.S.A. VERSION

REISSUE OF TECHNICAL BULLETIN NO. 326, DATED 5/2/78

SERVICE INFORMATION:

To protect the spark plugs from possible water infiltration, a protective spark plug seal and terminal have been made available. The new components can be installed on all 8 cylinder models without removing the engine from the vehicle.

INSTALLATION PROCEDURE:

See attached instructions

TOOL REQUIREMENT:

To perform the installation, special tools must be used.

The tools required are:

<u>Description</u>	<u>Tool No.</u>
Spindle and mill retainer (3 pcs)	95970186
Mill, 34.2mm (1.3465")	95970528

PARTS INFORMATION

The part numbers for the new protective items are:

<u>Description</u>	<u>Part No.</u>
Spark plug seat terminal	112903
Seal ring	108333

INSTALLATION PROCEDURE

Do not remove the cam covers from engine.

- Remove spark plugs.
- Assemble and install the spindle (3), seal (5) and mill retainer (4), Tool No. 95970186, into spark plug receptacle.
- Place mill (6), tool No. 95970528, on mill retainer (4).
- By rotating the mill, cut cylinder head, 22mm (.8661") down from the cam cover surface.
- Install protective terminal (1), Part No. 112903, into spark plug receptacle. Secure in position with lock-tite.
- Install (and remove when necessary) spark plugs using a wrench (external diameter 27/0 + 0.2mm) and sliding handgrip.
- Carefully insert rubber seal ring (2), Part No. 108333 on the seat terminal.

NOTE: If spark plug extension is not properly installed, a spark discharge will occur.

